

# Bar Saw Cutting

## *Tolerance Guidelines:*

*Material tolerances not listed below shall be in accordance with the ASTM, ASME, or AMS specification to which the material was produced and certified.*

### **Eastern Service Center (USA)**

Including billet, pipe, and tubing.

Max Diameter:	14"
Min Diameter:	0.500"
Min Length:	0.125"
Max Length:	240"
Tolerance:	+ 0.125", -0"
Kerf:	0.125"

### **Southern Service Center (USA)**

### **Western Service Center (USA)**

Including billet, pipe and tubing.

Cut to length round bar, pipe and tubing is + 0.125", -0.000"

Everett Abrasive Saw:	Minimum Diameter 0.3125", Maximum Diameter 2.250"
Amada Band Saw:	Min. Diameter 0.500", Max. RCS/Diameter 8" Min. Length 0.250", Max. Length 120" (or 2,000 lbs. Whichever is greater.)
HEM Band Saw:	Min. Diameter .0500" Max. Diameter 12" RCS/ Rounds
Tolerance:	+ 0.125", -0.000"
Kerf:	0.125"

If you require tighter tolerances, please contact one of our [sales representatives](#).